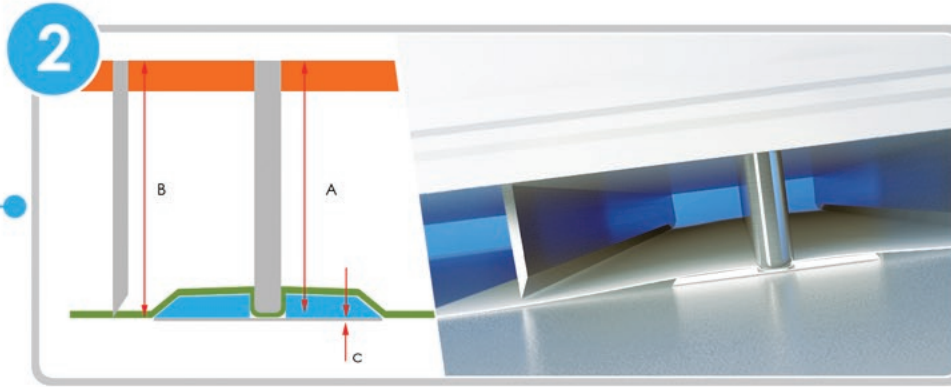


YOUR SIMPLE GUIDE TO CHOOSING THE CORRECT SIZE

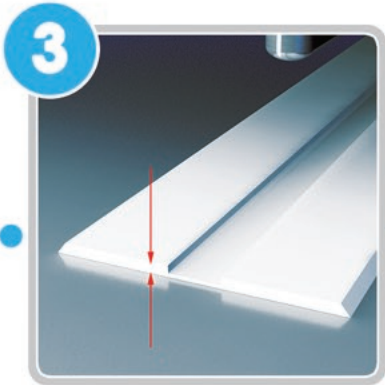
BASED ON 23.80mm CUTTING RULE HEIGHT & 0.1mm THIN FILM BASE MATRIX



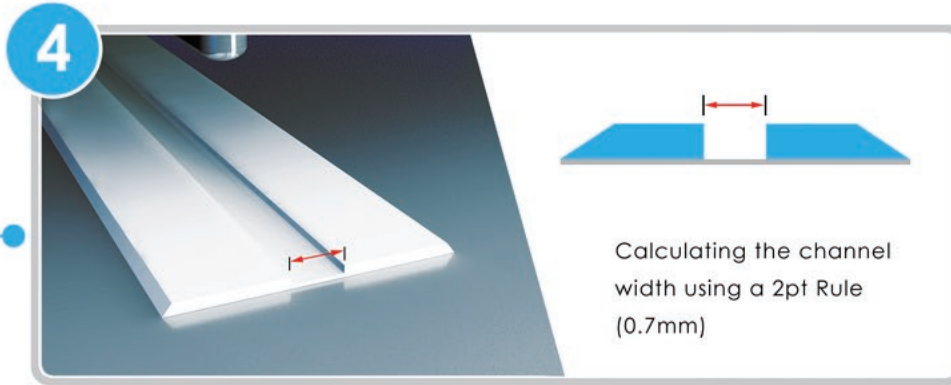
Board Thickness = mm
(100µm = 0.1mm)



Creasing Rule Height = 23.80 - - 0.1 = mm
(A) (B) (C) round up to nearest whole number



= Height of Matrix



Channel Width = 1.5 x + 0.7 = mm

for <600 microns (µ) x 1.5, for > 600 microns (µ) x 2.0

Calculating the channel width using a 2pt Rule (0.7mm)

THE WORLD'S MOST
ADVANCED CREASING
MAKE-READY SYSTEM

Fill in the blank spaces
above to work out the
Matrix Size you require

My Matrix Size is: mm **X** mm
(height of matrix) (channel width)